

**H MULLINS (EARBY) LTD
WESTERN ROAD
JARROW
TYNE & WEAR
NE32 3DB**

P L A N T L I S T

CNC MILLING

		X	Y	Z	
Horizontal	Maho MC 600 Twin Pallet 4 Axis	600	450	500	1 off
Horizontal	Maho MC5 Twin Pallet 4 Axis	500	400	350	1 off
Universal	Maho MH 1000C 4 Axis Rotary Table	1000	600	800	1 off
Universal	Maho 700C 4 Axis Rotary Table	600	450	500	1 off
Universal	Maho MH600	600	350	400	1 off
Universal	Maho 2000C	1600	1000	650	1 off
Universal	Correa CF-20	2000	800	800	1 off
Vertical	Mahomat 40 int	600	500	400	1 off
Vertical	Bridgeport Series 1	457	305	127	1 off
Vertical	Enshu Twin Pallet 40 int	560	225	400	1 off
Vertical	Deckel Maho 63V	630	500	500	1 off
Vertical	Deckel Maho 103V	1030	600	500	1 off
Vertical	Kira VTC 30 Drill/Mill	432	250	300	1 off
Vertical	Kira KN8-800 Drill/Mill	800	200	200	1 off

CNC TURNING

		X	Z	
26mm Dia Bar Cap	Takamaz Miniturn (Platen)	200	200	2 off
45mm Dia Bar Cap	Takang TNC10 (Platen)	450	250	1 off
42 mm Dia Bar Cap	Takamaz EX20	150	410	1 off
45 mm Dia Bar Cap	Miyano 3BC	325	250	1 off
50 mm Dia Bar Cap	Takang TNC-20N	150	640	1 off
50 mm Dia Bar Cap	Mazak QSH 10	130	550	1 off
52 mm Dia Bar Cap	Wintec TC-15	300	500	1 off
53 mm Dia Bar Cap	Miyano 6BC	240	350	1 off
75 mm Dia Bar Cap	CNC Kronos 208	260	825	1 off

CNC SLIDING HEAD AUTOS

16 mm Dia Capacity	Star RNC 16 Sliding Head	1 off
16 mm Dia Capacity	Cincom Sliding Bush	1 off

MANUAL MILLING

		X	Y	Z	
Vertical	Bridgeport 2HP	457	305	127	1 off
Horizontal	Kearney – Trecker Repetition				1 off
Horizontal	Heckert FW400 2/PS Repetition	1120	345	400	1 off

CENTRE LATHES

Swing 330 – 457 mm	Colchester Student Gap Lathe	1 off
Swing 381 – 584 mm	Colchester Master Gap Lathe	2 off
Swing 432 – 711 mm	Colchester Mascot Gap Lathe	1 off

DRILLING

Radial Arm	1 off
½” Dia Capacity Pedestal Drill	6 off
½” Dia Capacity Bench Drill	5 off
1” Dia Capacity Pedestal Drill	2 off

SAWING

Q & Smith Automatic Band Saw	1 off
Bewo MOD 250 Semi-Auto Angle Saw	1 off
Magic Non Ferrous Plate Saw – 5 ft. Stroke	1 off

WELDING

BOC Transmig 350 MIG	3 off
300 AMP Standard	2 off
ADR 300 TIG AC/DC	1 off
200 Kempak TIG	1 off

BURNING

BOC Minigraph (Magic Eye) Profiling	1 off
BOC Pug	1 off
Plasma 50 Cutting Machine	1 off

PIPE BENDING

Coupe Hugot Pipe Bending Machine 4” – 12” Nominal Bore	1 off
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GRINDING

Surface Grinder Jones and Shipman	1 off
Cylindrical Grinder	1 off

EDM SPARK EROSION

TAI-I-TOP EDM DM6030	1 off
TAI-I-TOP EDM DM7040	1 off

PRESSES

Flypress – Manual	2 off
Hydraulic Press – Long Stroke 20 Ton	1 off

FETTLING

Various 2 nd Ops – Linnishing, Grinding, Deburring etc.
Pre-Packing Facilities

CAM AUTOS

12.7 mm Dia Capacity	CVA 8 Single Spindle	3 off
12.7 mm Dia Capacity	Brown & Sharpe Single Spindle	1 off
19.05 mm Dia Capacity	Brown & Sharpe Single Spindle	1 off
31.75 mm Dia Capacity	Brown & Sharpe Single Spindle	1 off
41.3 mm Dia Capacity	Brown & Sharpe Single Spindle	1 off

AUTO CAPSTANS

50.8 mm Dia Capacity	EMI-MEC Spring "S" + Chucking And Copying Attachment	3 off
50.8 mm Dia Capacity	EMI-MEC Auto 50	1 off

MANUAL CAPSTANS

25.4 mm Dia Capacity	Hardinge	1 off
25.4 mm Dia Capacity	Smart & Brown	1 off

INSPECTION

Mitutoyo Type B231 Co-ordinate Measuring Machine
Granite Table 31.1/2" x 43"
Manual and Electronic Probing
Taylor Hobson Shadow Form 10x, 20x, 50x Mag
Various Electronic Calipers, Micrometers, Comparitors and Gauges

MISCELLANEOUS

ForksTrucks Up to 5 Ton
Craneage 5 Ton
Vibrating – Barrel & Hopper
Pressure Testing up to 12000 PSI
Fitting, Assembly and Spray Painting

PROGRAMMING

Design-Cad & CNC Programming Facilities - PEPS
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